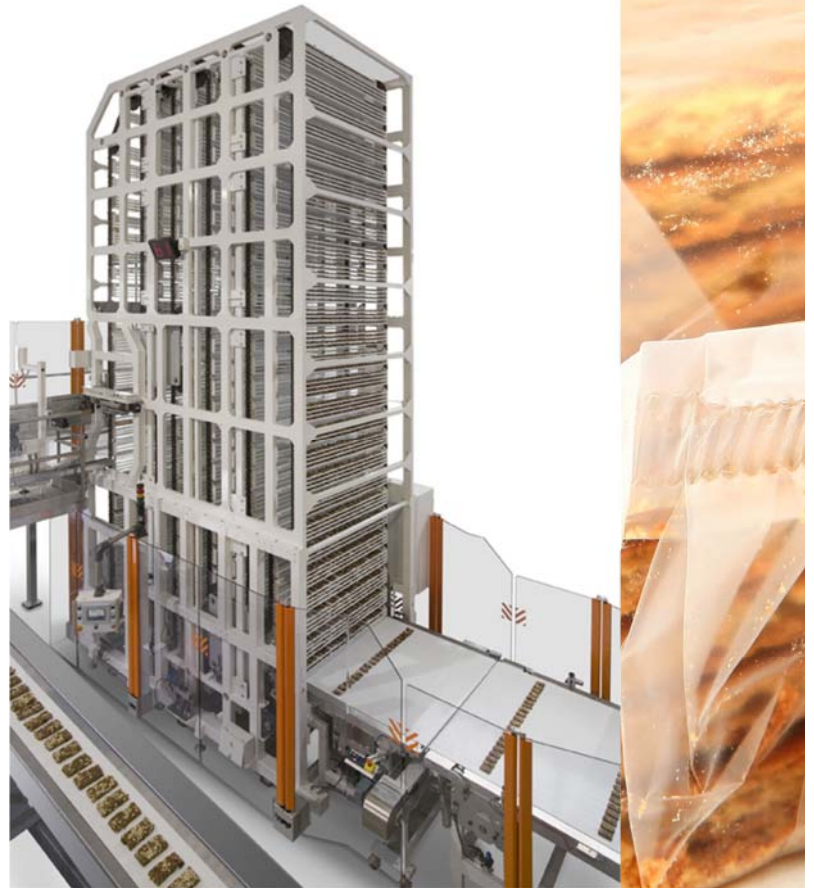


**PRIMARY
PACKAGING**

GOB

Gondola Buffer

- Easy maintenance
- User friendly
- Short pay-back time
- Line efficiency increased
- Drastic reduction of production waste
- Compact and hygienic design
- Efficiency and line availability greater than 99%

**STANDARD FEATURES**

- Completely automated operation
- Correction of possible production and packaging speed ripples
- Direct feeding from the buffer output to the packaging machine, continuous and equalized, without the necessity of an intermediate distribution system
- Perfect separation between production and packaging
- Optimised saturation of the downstream packaging equipment guaranteeing higher efficiency
- No stand-by packaging machines necessary
- No re-feeding flow of unwrapped product necessary
- Tool-less gondolae change for cleaning and maintenance
- Un-manned operation possible
- Maintenance reduced at the strict minimum with negligible use of spare parts
- Gondolae realized in aluminium alloy covered with food grade polyamide

STANDARD SIZES

STANDARD SYSTEM WIDTH VERSIONS width 800 - 1000—1200—1400

Intermediate width versions available upon request

STANDARD DEPTH OF GONDOLAE LAYERS

4 OR 6 LAYERS GONDOLA width 100—130—160



4 layer Gondola



4 layer Gondola with cross pusher

- Infeed speed: up to 50 rows/min with standard row launching conveyor
- Outfeed speed (single line): up to 35 rows/min



Buffer shuttle with 3 sprockets

OPTIONALS

- High speed row launching conveyor available: up to 120 rows/min
- Supplementary crosspusher and product extractor available up 4 line
- Row merging with belt tilting system
- Chiller available for product cold storage
- Modular design allowing duplex/triplex shuttle solutions
- Carbon fiber gondolae available
- TT Modular belt unit servodriven for row gap closing



Double line outfeed belt